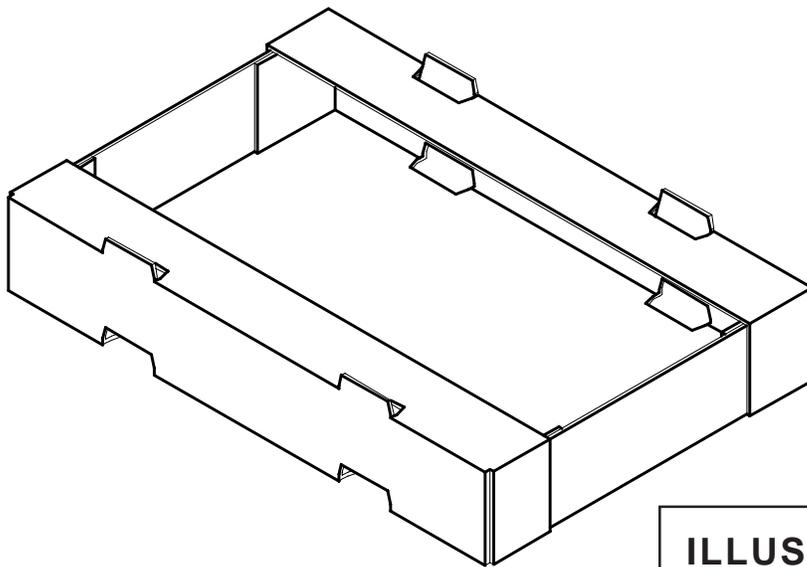
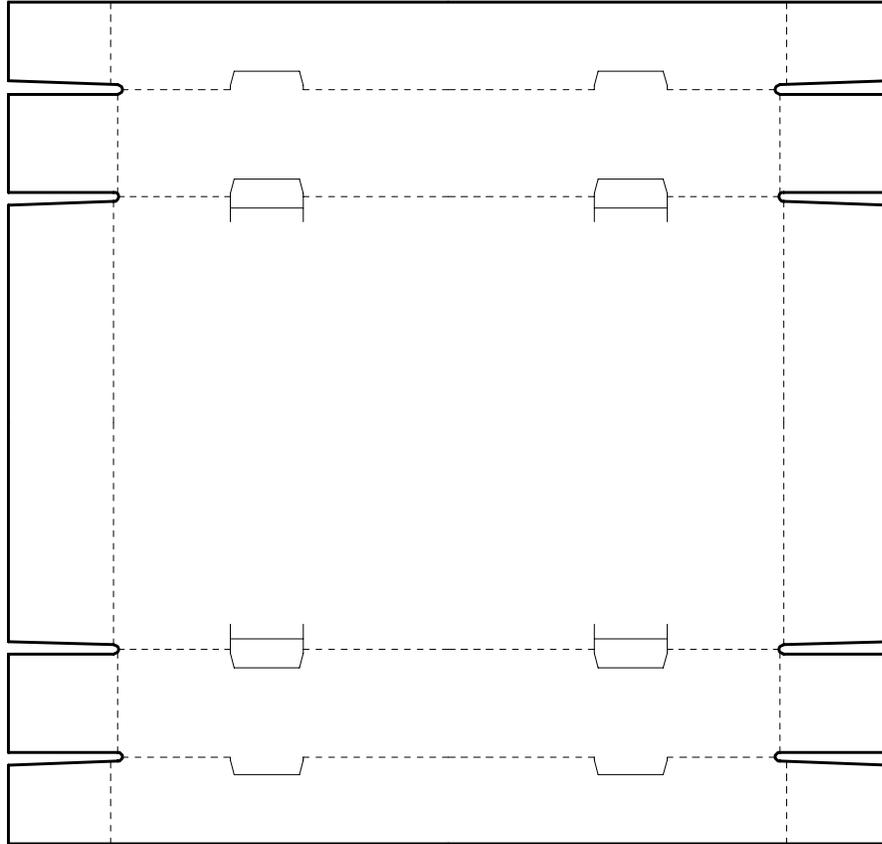


Tray Box Former



**ILLUSTRATION #9
REVERSE CORNER
FLANGE SEAL**