



Table of Contents

SECTION NO.	PAGE NO.	SECTION NO.	PAGE NO.
1.0 INTRODUCTION		6.0 TROUBLESHOOTING	
PURPOSE	1-1	INTRODUCTION	6-1
CONGRATULATIONS	1-1	6.1 TROUBLESHOOTING CHART	6-1
SCOPE	1-1	TABLE 6-1: TROUBLESHOOTING CHART	6-2
QUESTIONS OR SUGGESTIONS	1-1		
1.1 SPECIFICATIONS	1-2	7.0 MAINTENANCE	
TABLE 1-1: MACHINE SPECIFICATIONS	1-2	INTRODUCTION	7-1
1.2 BOX SPECIFICATIONS	1-2	7.1 PRIMARY LUBRICATION	7-1
FIGURE 1-1: BLISS BOX SPECIFICATIONS	1-3	TABLE 7-1: PRIMARY LUBRICATION	7-1
		7.2 PRIMARY MAINTENANCE	7-2
		TABLE 7-2: PRIMARY MAINTENANCE	7-2
2.0 SAFETY FEATURES		7.3 PROCEDURE FOR CLEANING	
STANDARD FEATURES	2-1	GLUE SYSTEM	7-3
SAFETY PROCEDURES	2-1	7.4 PURGING ADHESIVE PUMP	7-3
		7.5 INSTRUCTIONS FOR CHANGING	
3.0 INSTALLATION		GLUE	7-3
UNCRATING AND POSITIONING	3-1	7.6 ADHESIVE APPLICATOR PUMP	
ELECTRICAL INSTALLATION	3-1	THERMOSTAT CALIBRATION	7-4
		FIGURE 7-1: ADHESIVE APPLICATOR PUMP	
4.0 OPERATION		THERMOSTAT CALIBRATION	7-4
OPERATING INSTRUCTIONS	4-1		
		8.0 PARTS LIST &	
5.0 SET-UP AND ADJUSTMENTS		ILLUSTRATIONS	
CONNECTING TO ELECTRIC POWER	5-1	FIGURE 8-1A	
MANDREL SPACER INSTALLATION	5-2	BASE FRAME ASSEMBLY	8-2
FORMING MANDREL END PICK		FIGURE 8-2A	
ADJUSTMENT	5-3	TRANSMISSION GEAR SHAFT ASSEMBLY	8-4
FORMING MANDREL INSTALLATION	5-4	FIGURE 8-3A	
SPACING OF VERTICAL GUIDES TO		PINION SHAFT ASSEMBLY	8-6
HORIZONTAL BARS	5-5	FIGURE 8-4A	
ADJUST BLANK FEED ROLL ASSEMBLY	5-6	FEED POST SHAFT ASSEMBLY	8-8
ADJUST QUICK CHANGE BOTTOM STOPS		FIGURE 8-5A	
AND VERTICAL GUIDE BARS	5-8	VARI-SPEED CONTROL KNOB ASSEMBLY	8-10
ADJUST QUICK CHANGE BOTTOM STOPS		FIGURE 8-6A	
AND VERTICAL GUIDE BARS	5-9	"V" BELT VARI-DRIVE ASSEMBLY	8-12
ADJUST BLANK REBOUND STOP	5-10	FIGURE 8-7A	
END HOPPER ADJUSTMENT	5-11	UPRIGHT & SIDE PANEL ASSEMBLY	8-14
ADJUST MANDREL STROKE	5-13	FIGURE 8-8A	
ADJUST BOX COMPRESSION SHAFT	5-15	ELECTRICAL PANEL CONDUIT ASSEMBLY	8-16
ADJUST COMPRESSION PLATE LINKAGE	5-16	FIGURE 8-9A	
ADJUST BOX CLAMP TOGGLE LEVER	5-17	ELECTRICAL BOX ASSEMBLY	8-18
ADJUST TOP COMPRESSION	5-18	FIGURE 8-10A	
ADJUST BLANK FEED PICK MECHANISM	5-19	CONTROL PANEL ASSEMBLY	8-20
ADJUST BLANK HOPPER	5-20	FIGURE 8-11A	
ADJUST BLANK HOPPER BLADES	5-21	TERMINAL RACK A ASSEMBLY	8-22
ADJUST BLANK PICK CAM	5-22	FIGURE 8-12A	
ADJUST BLANK FEED IDLE ROLLER	5-23	TERMINAL RACK B ASSEMBLY	8-24
BACKUP ROLL ADJUSTMENT	5-24		
ADJUST MACH. STOP MICRO SWITCH CAM ...	5-25		
MANDREL STOP BRAKE WEAR			
ADJUSTMENT	5-26		

Table of Contents (cont'd)

<u>SECTION NO.</u>	<u>PAGE NO.</u>	<u>SECTION NO.</u>	<u>PAGE NO.</u>
8.0 PARTS LIST & ILLUSTRATIONS (CONT'D)		SECTION-A	
FIGURE 8-13A		VACUUM FEED ATTACHMENT	
HOPPER BLADE		OPTIONS	
SUPPORT ASSEMBLY	8-26		
FIGURE 8-14A			
LOAD RAMP KNIFE ASSEMBLY	8-28		
FIGURE 8-15A			
BLANK FEED ROLL MOUNT & PROGRAMMER ASSEMBLY	8-30		
FIGURE 8-16A			
TREE/DEFLECTOR ASSEMBLY	8-32		
FIGURE 8-17A			
REBOUND STOP ASSEMBLY	8-34		
FIGURE 8-18A			
BLANK QUICK CHANGE ASSEMBLY	8-36		
FIGURE 8-19A			
COMPRESSION ASSEMBLY	8-38		
FIGURE 8-20A			
SHOE/ANTI-TELESCOPE ASSEMBLY	8-40		
FIGURE 8-21A			
COMPRESSION LINKAGE ASSEMBLY	8-42		
FIGURE 8-22A			
ANTI-BULGE ASSEMBLY	8-44		
FIGURE 8-23A			
BLISS COMPRESSION SHAFT ASSEMBLY	8-46		
FIGURE 8-24A			
BOX CLAMP OPERATING CAM ARM ASSEMBLY	8-48		
FIGURE 8-25A			
MANDREL GUIDE RAIL ASSEMBLY	8-50		
FIGURE 8-26A			
BOX END HOPPER ASSEMBLY	8-52		
FIGURE 8-27A			
FRONT GUARD ASSEMBLY	8-54		
FIGURE 8-28A			
CON ROD/FEED POST ASSEMBLY	8-56		
FIGURE 8-29A			
TAKE-UP CHAIN IDLER	8-58		
FIGURE 8-30A			
LARGE CAPACITY ADHESIVE MELT POT ASSEMBLY	8-60		
FIGURE 8-31A			
ADHESIVE APPLICATOR LARGE PUMP ASSEMBLY	8-62		