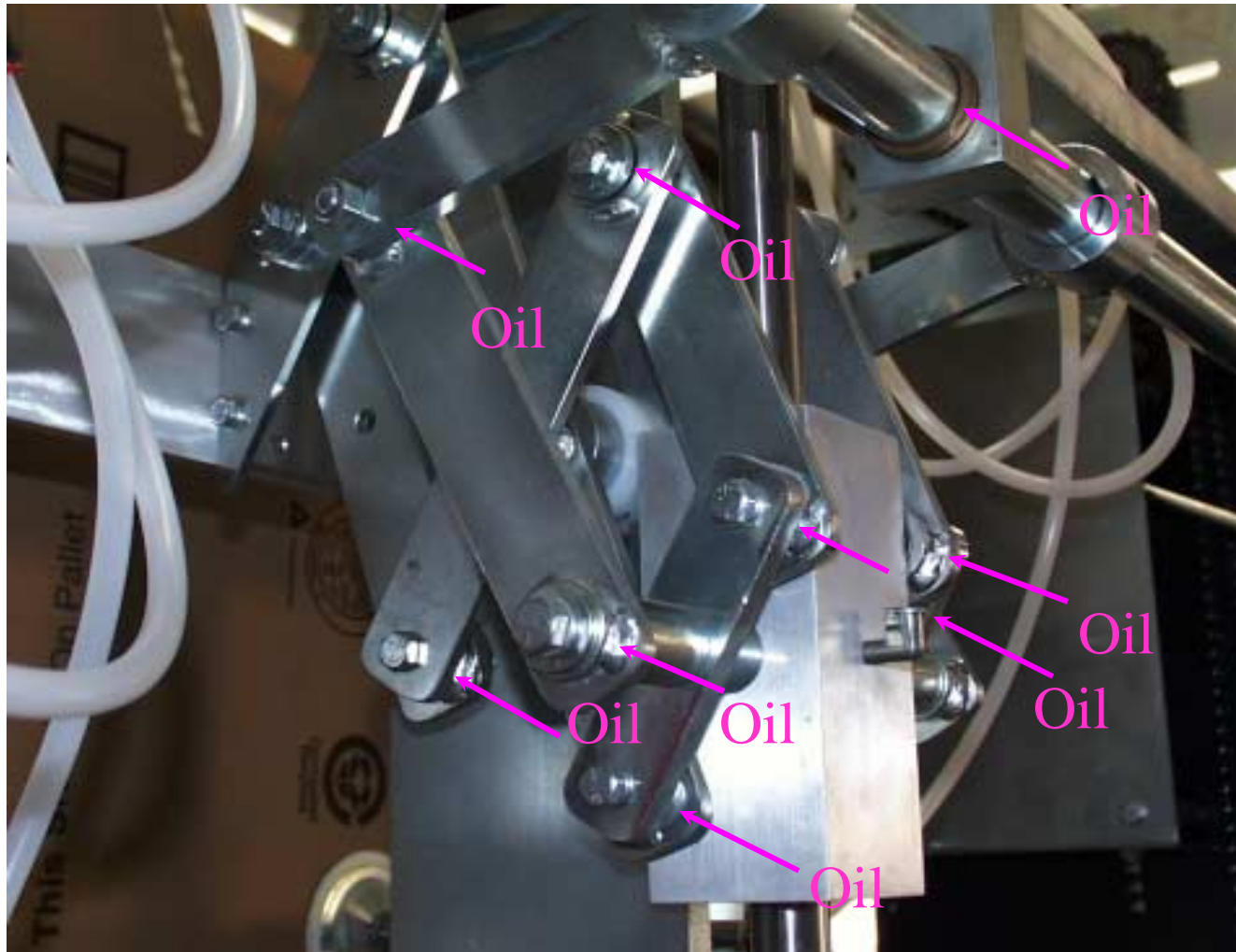


Daily Lubrication

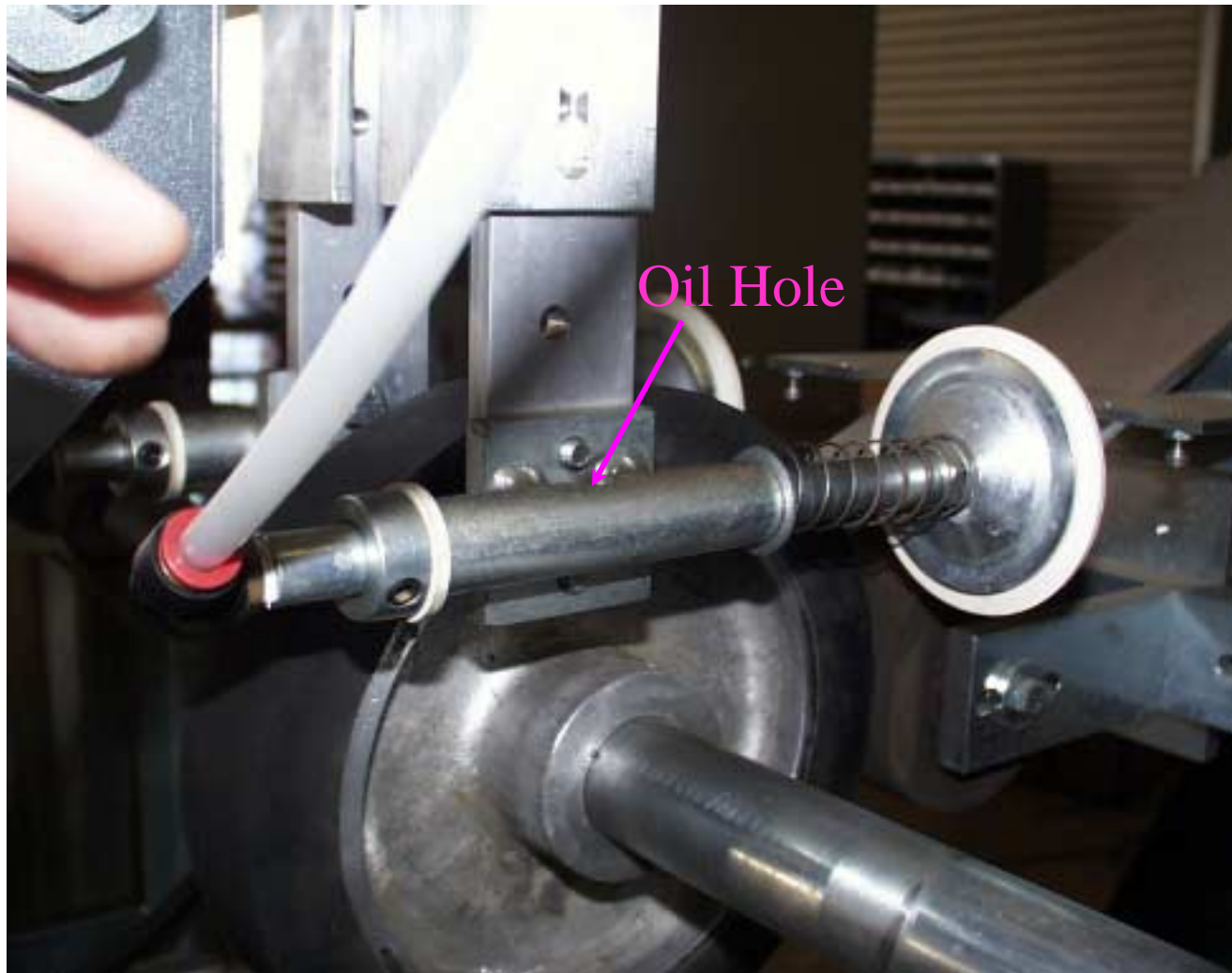
Check machine for proper lubrication

- Main gear cam follower
- Mandrel guide rails
- Vacuum scissor linkage
- Vacuum cup tubes
- Speed Control
- Compression Linkage

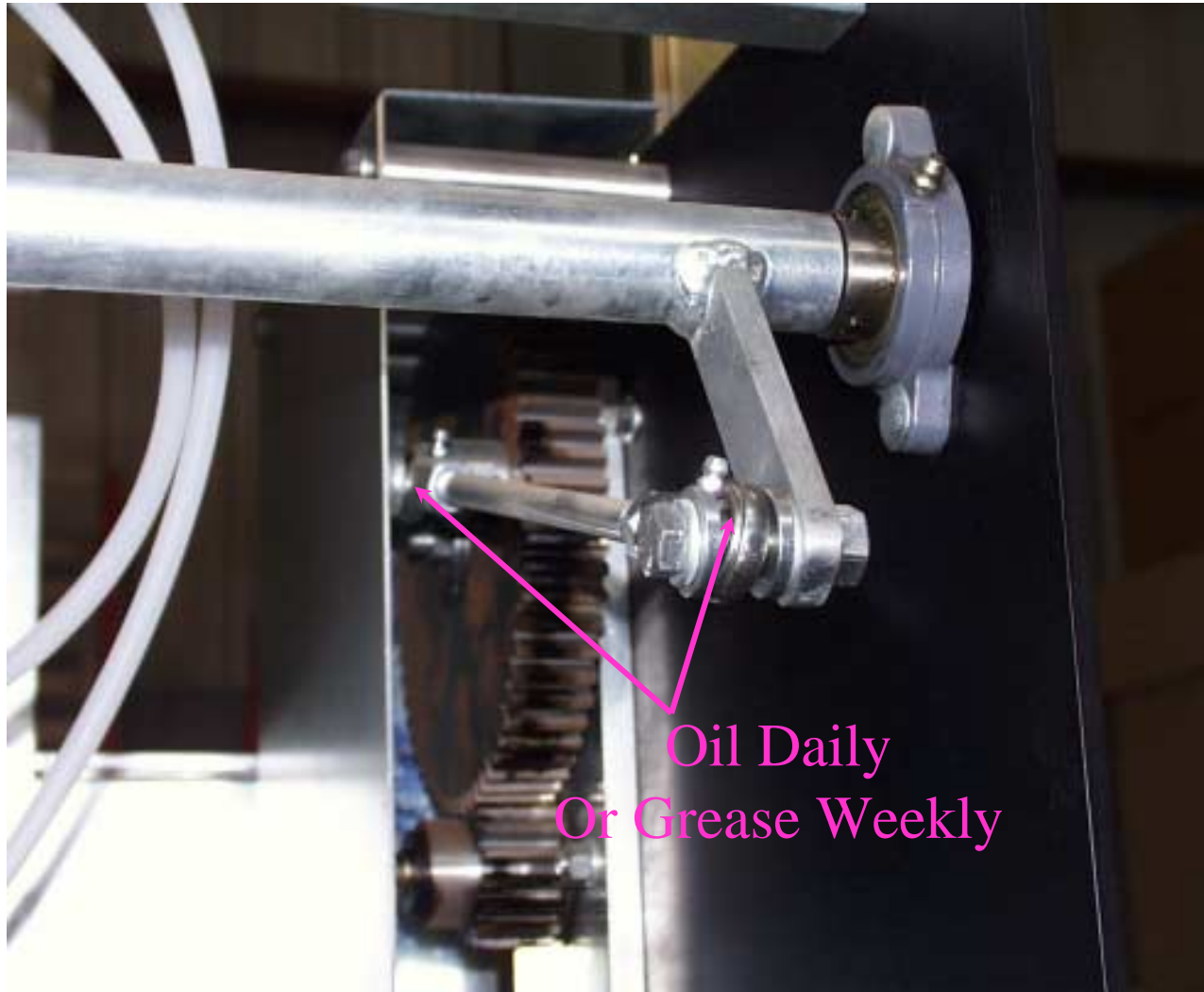
Vacuum Scissor Linkage Pivot Points



Vacuum Cup Support Tubes



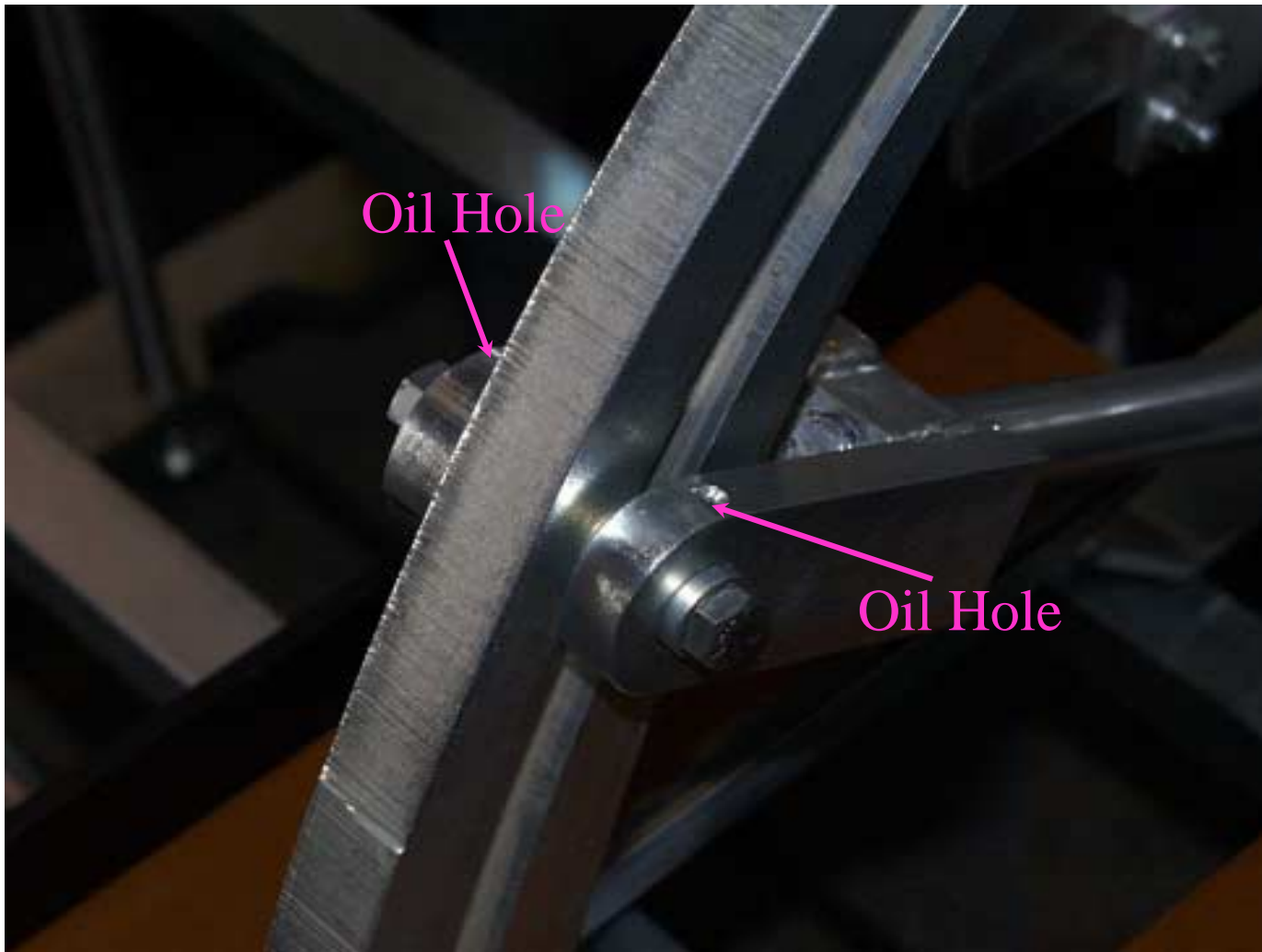
Rod Ends



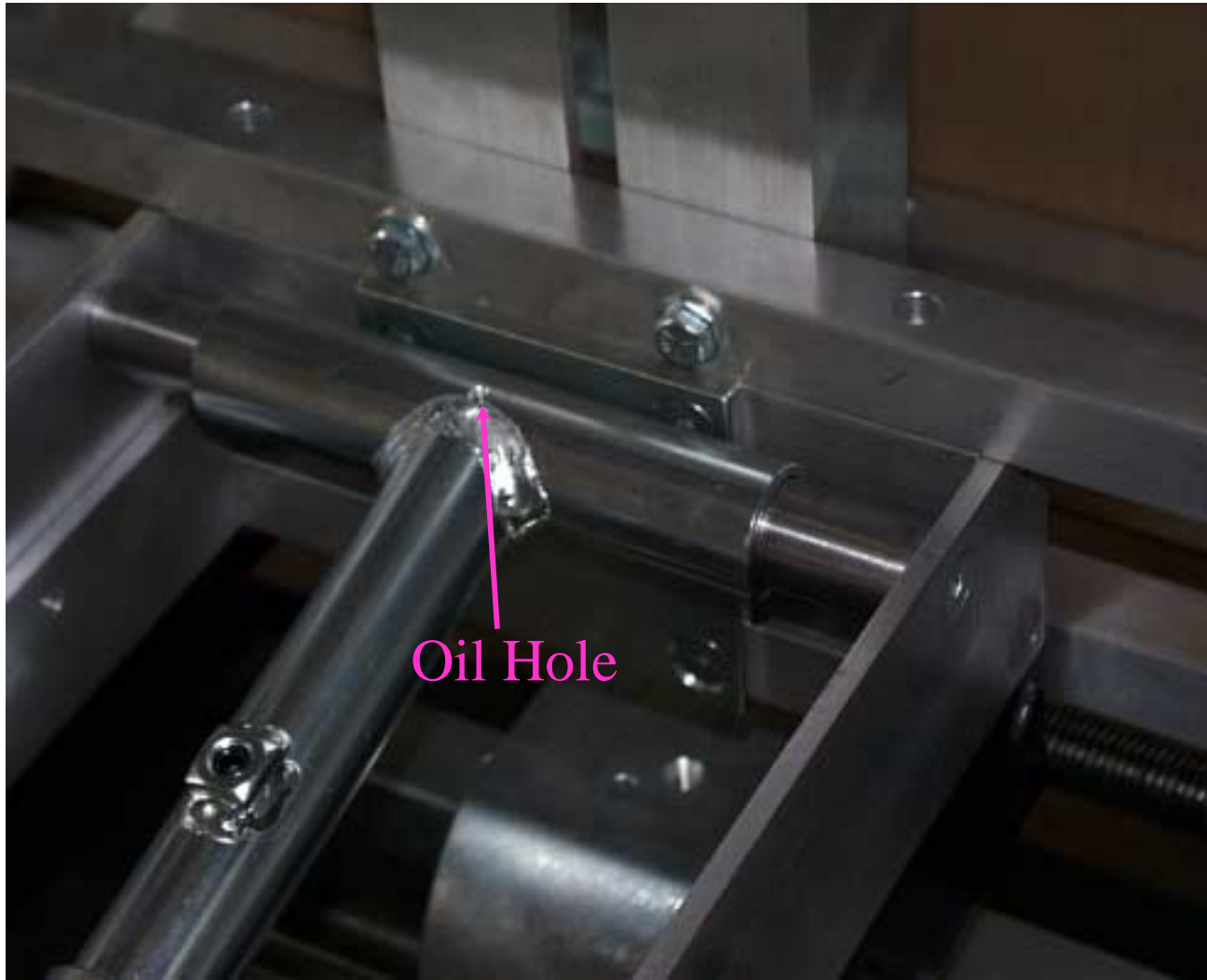
Main Gear Cam Follower



Mandrel Con Rod



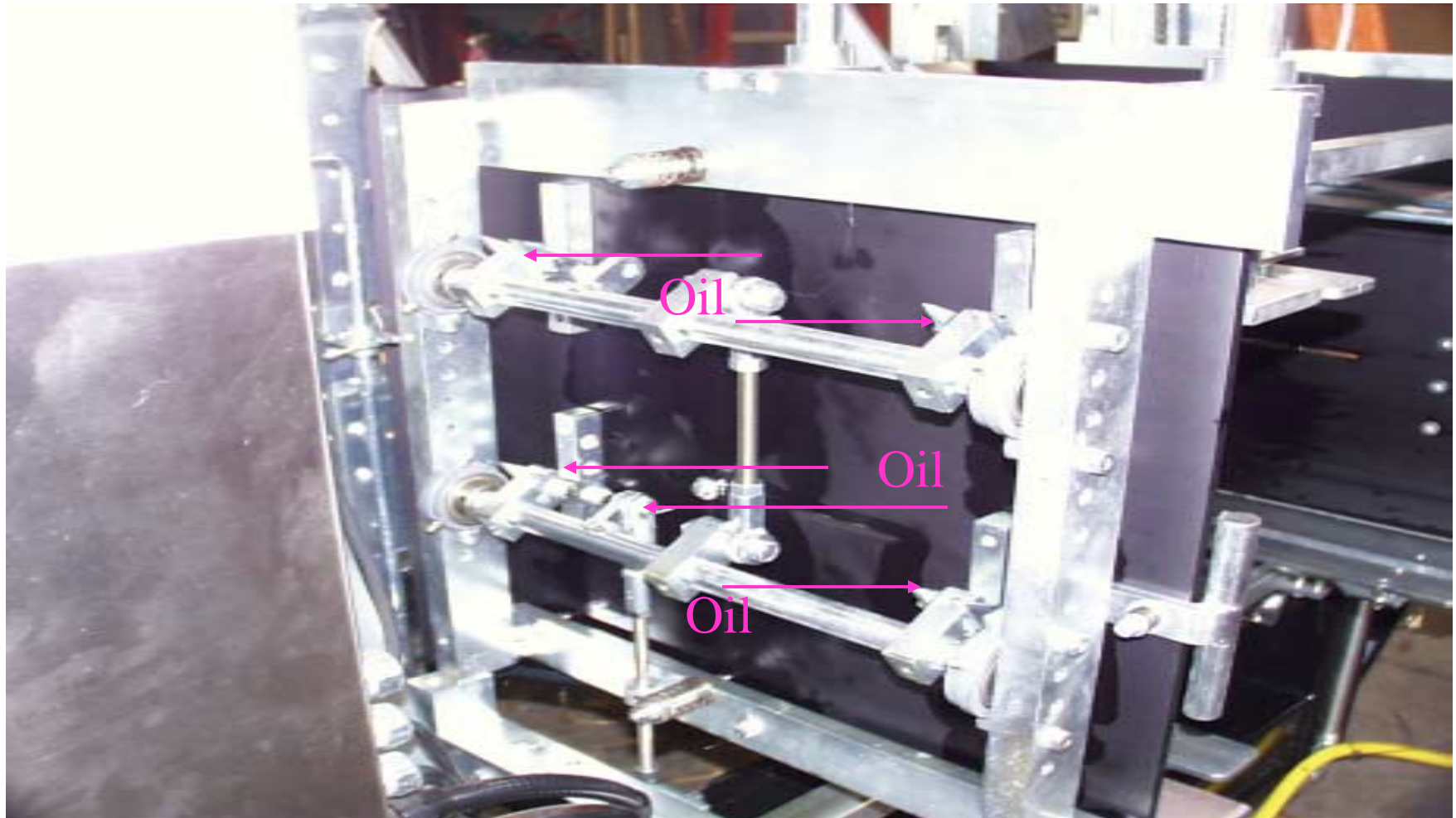
Mandrel “T” Bone

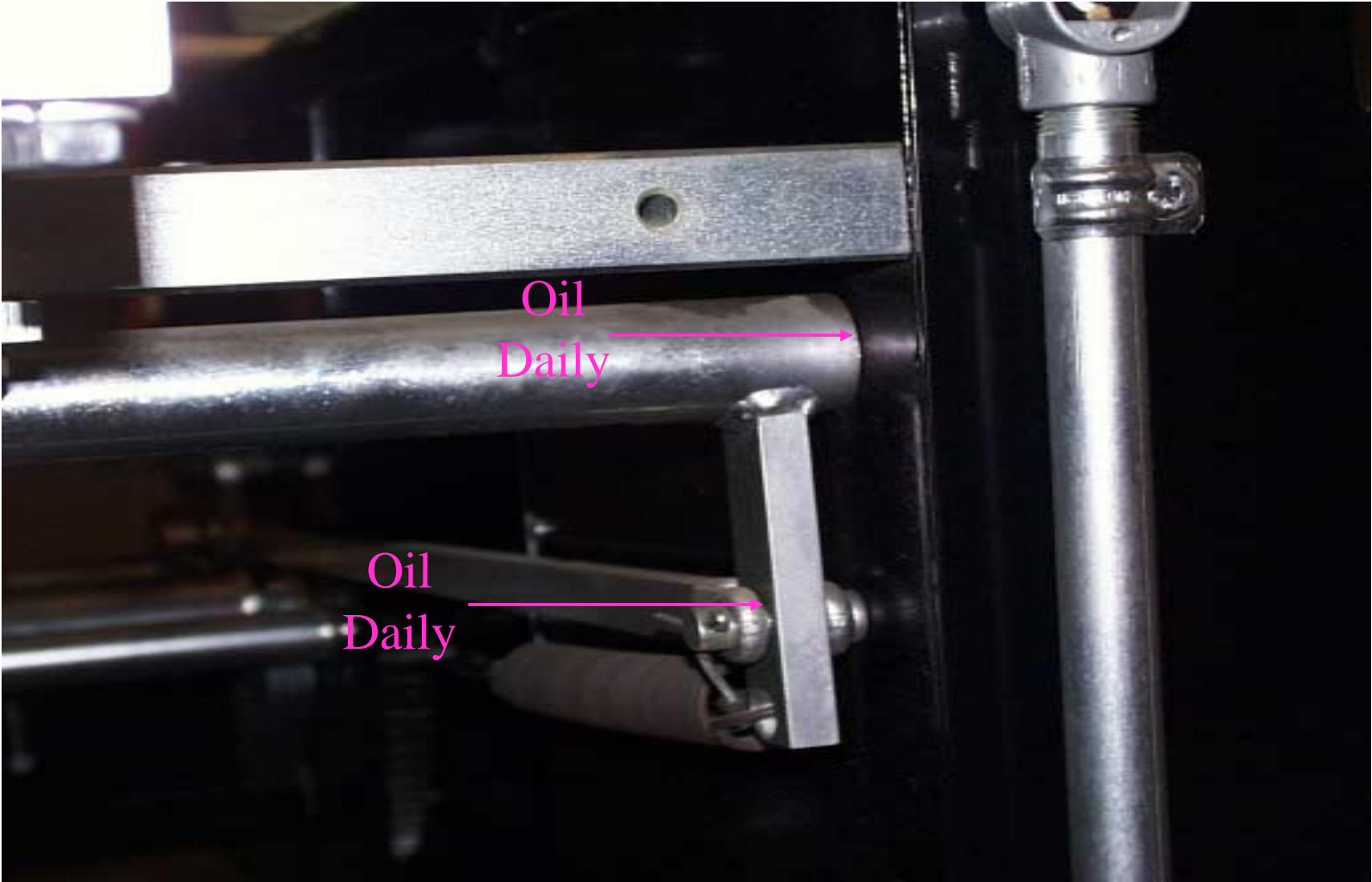


Mandrel Guides



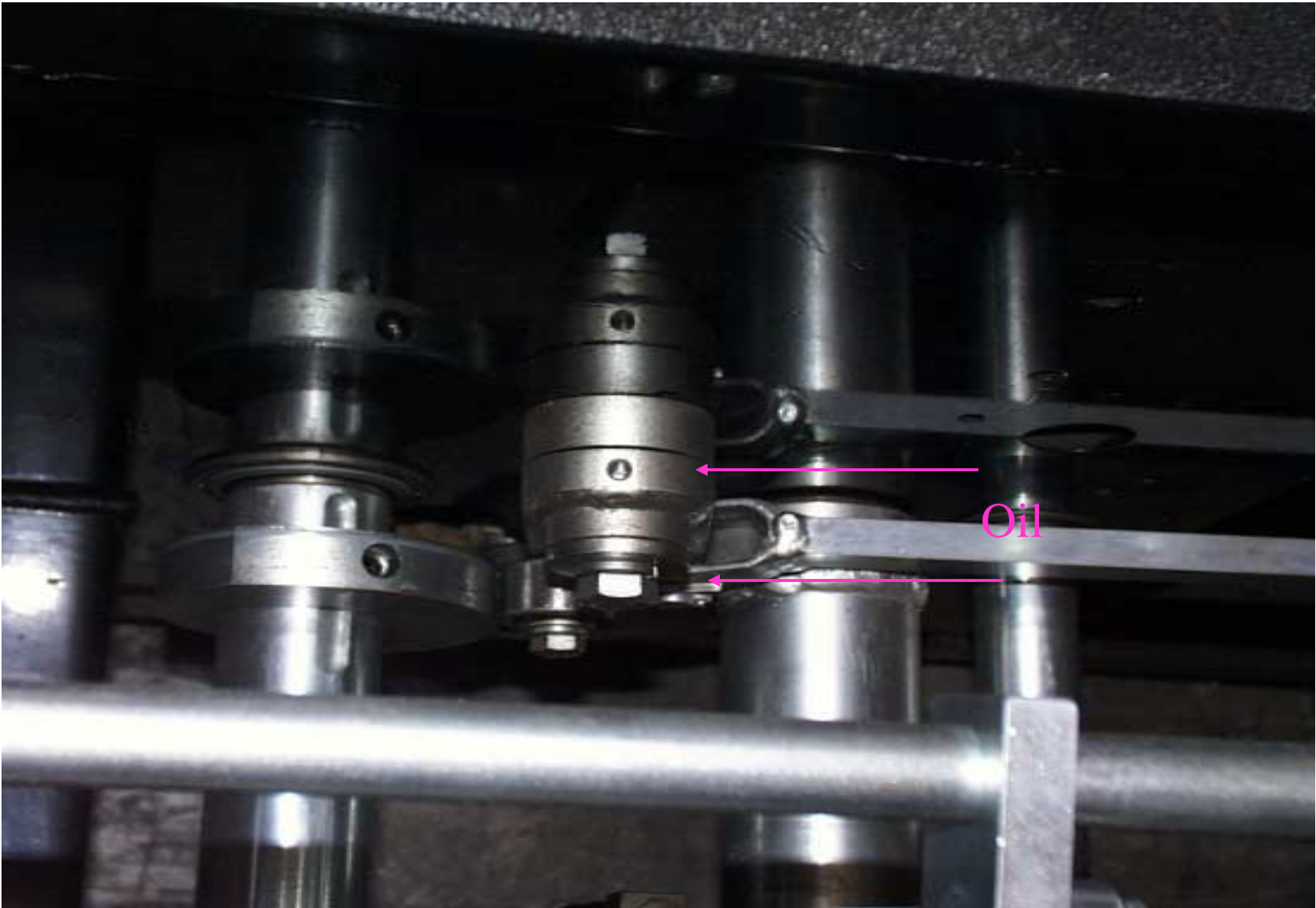
Compression Linkage





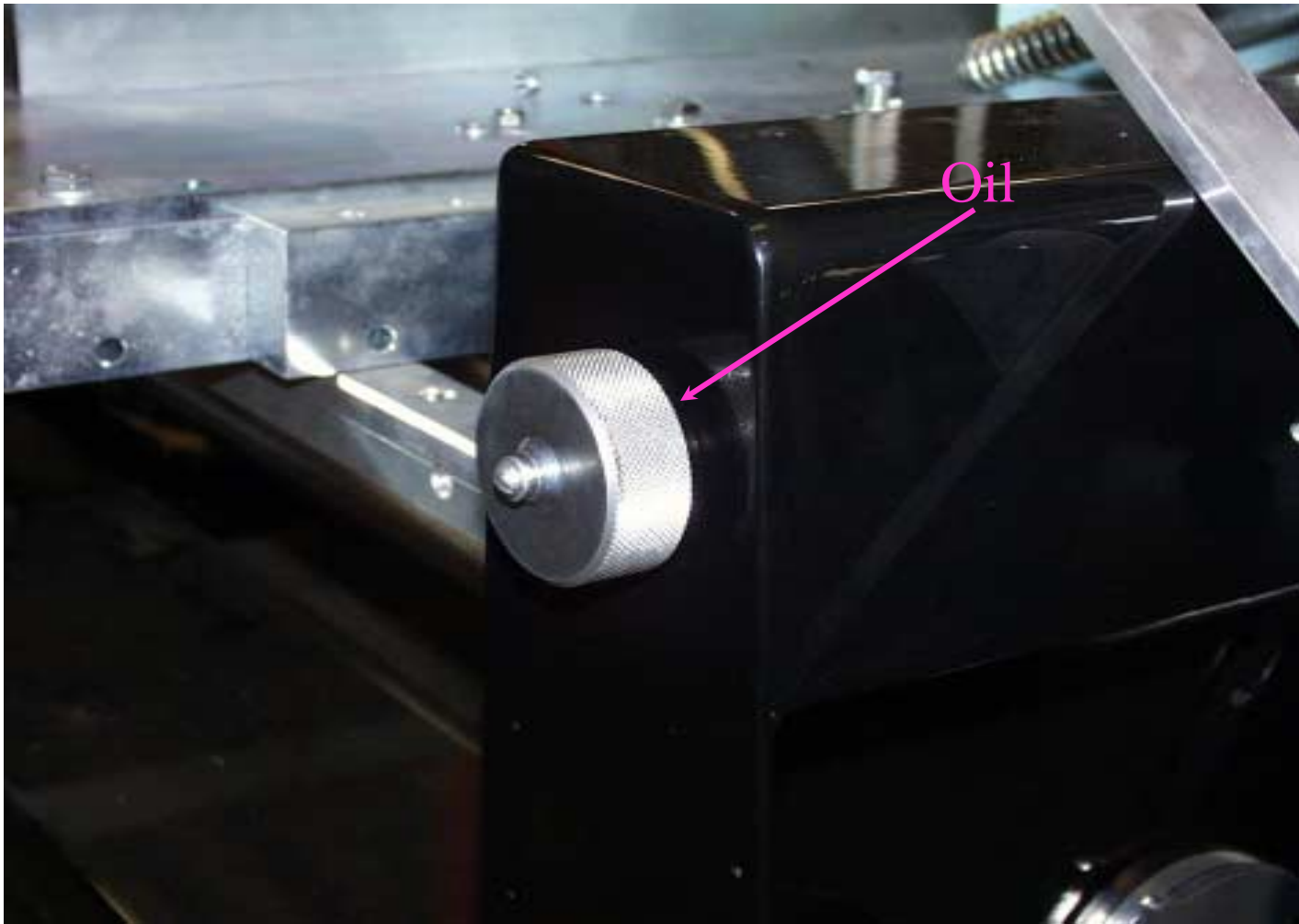
Oil
Daily →

Oil
Daily →

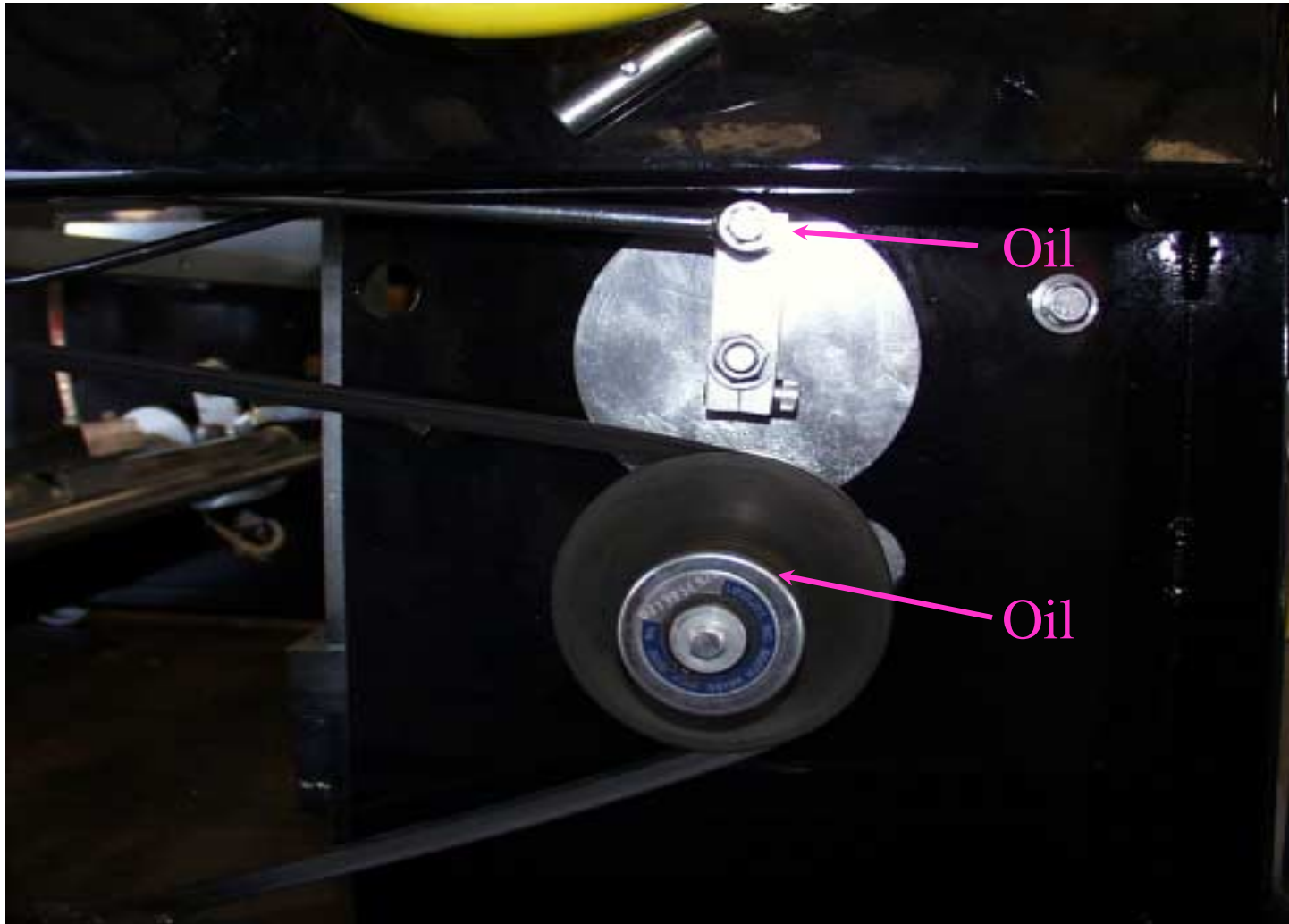


Oil

Speed Control



Vera Pulley



Weekly Lubrication

- Main Gear Cam Track
- Drive Chain
- Compression Roller Bearings
- Feed Roll Bearings

Main Gear Cam Track





Grease

Drive Chain

