

Suggested Daily Check List

Check machine for cleanness

Glue build up on trees
Glue build up on mandrel
Glue build up on compression plates
Corrugated dust

Check glue system

Are all jets working properly
Are glue pots kept full
Is glue being stored properly
Are the glue pots at the correct temp

Check machine for proper lubrication

Main gear cam follower
Mandrel guide rails
Bliss compression linkage (bliss machine)
Vacuum scissor linkage
Vacuum cup tubes

Check machine for loose nuts and bolts

Mandrel
Compression linkage (bliss machine)
Guide rails
End hoppers (bliss machine)

Check condition of corrugation

Do the blanks correspond to manufacture specs
Is there any shipping damage
Do the scores brake cleanly
Do the blanks have excessive warp
(Industry standards are 1/4" per liner foot)