



## 3.0 Installation

### UNCRATING AND POSITIONING



Remove machine from the crate being cautious of sharp objects and possible splinters. Check the packing list to make certain all loose parts and assemblies have been included. Check machine to make certain there is no shipping damage. Tighten all screws, nuts, bolts or fasteners that may have come loose during shipment.

Loosen front wheel brake screws and position machine in the operating position you have selected. When the machine has been properly located, re-tighten the brake screws to lock the machine into position.

### ELECTRICAL INSTALLATION

Check the machine electrical requirements against the plant electrical system to make certain that voltage and phase agree. Take the electrical print which is located in the electrical box and determine the proper connections to the machine terminals. Connect the machine to the power source, start the machine and check for proper rotation. On three phase systems, if the machine rotation is incorrect, reverse the terminal connections of any two of the three power lines. Make certain the electrical control box is closed and locked; check to see all guards are securely in place; make certain operating area is cleared of debris. The machine is now ready to operate.

This machine has been test run at our factory prior to shipment. All that is required is proper electrical hook up and you are ready to begin operator training. Only qualified trained personnel should operate this equipment.

	<b>WARNING</b>	
<b>NOTE: ELECTRICAL WORK</b> should only be performed by qualified electricians.		

# Tray Box Former

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