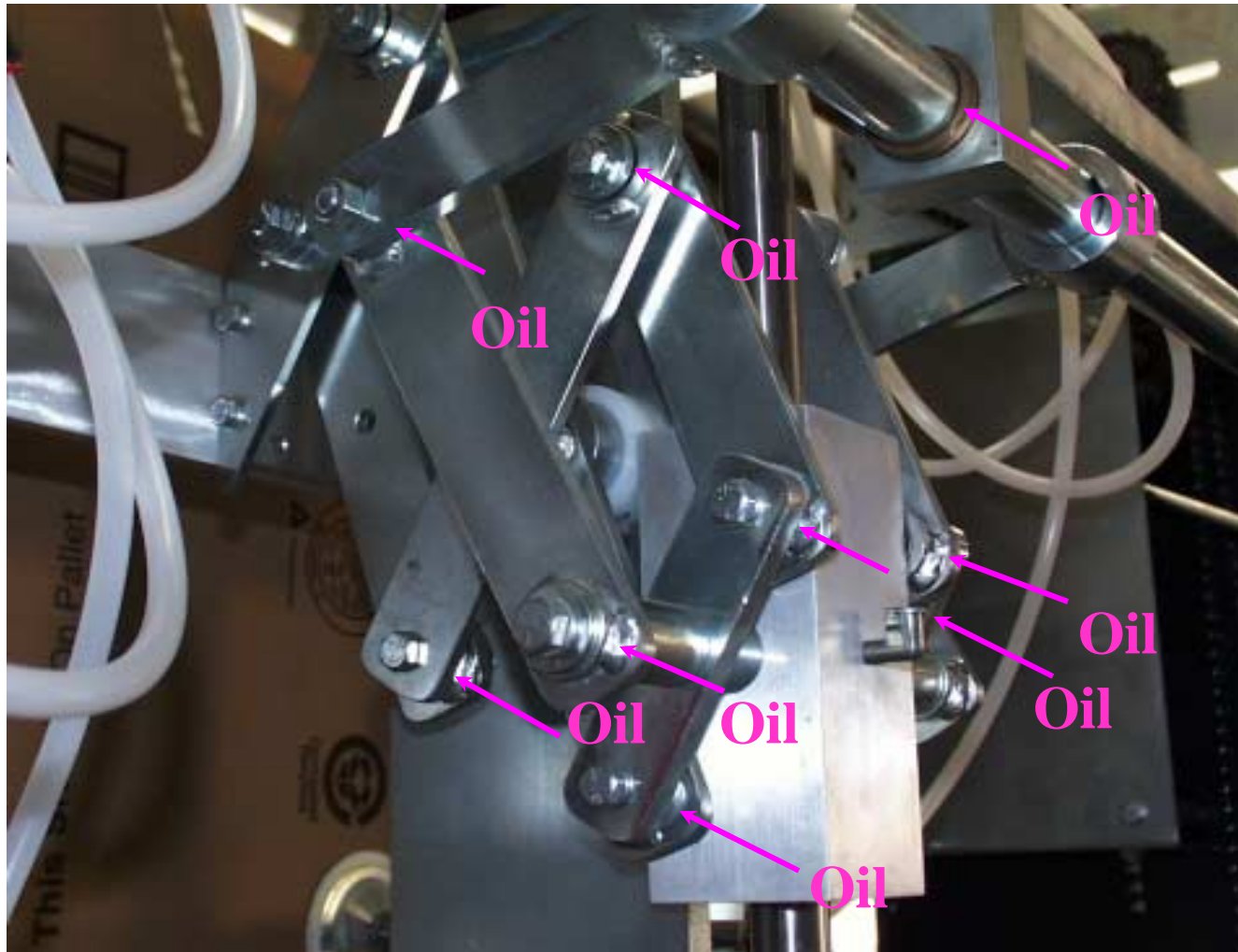


Daily Lubrication

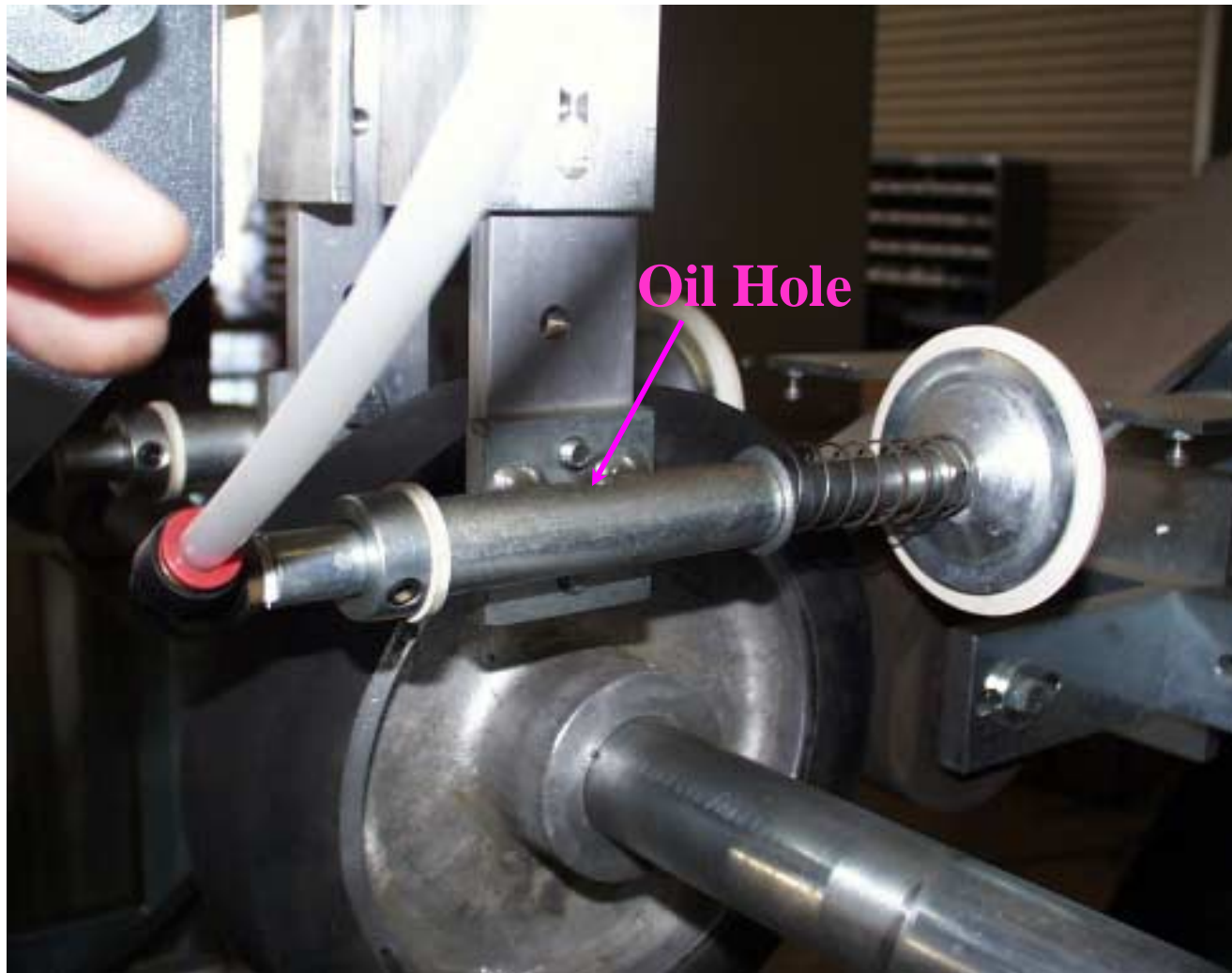
Check machine for proper lubrication

- Main gear cam follower
- Mandrel guide rails
- Vacuum scissor linkage
- Vacuum cup tubes
- Speed Control
- Compression Linkage

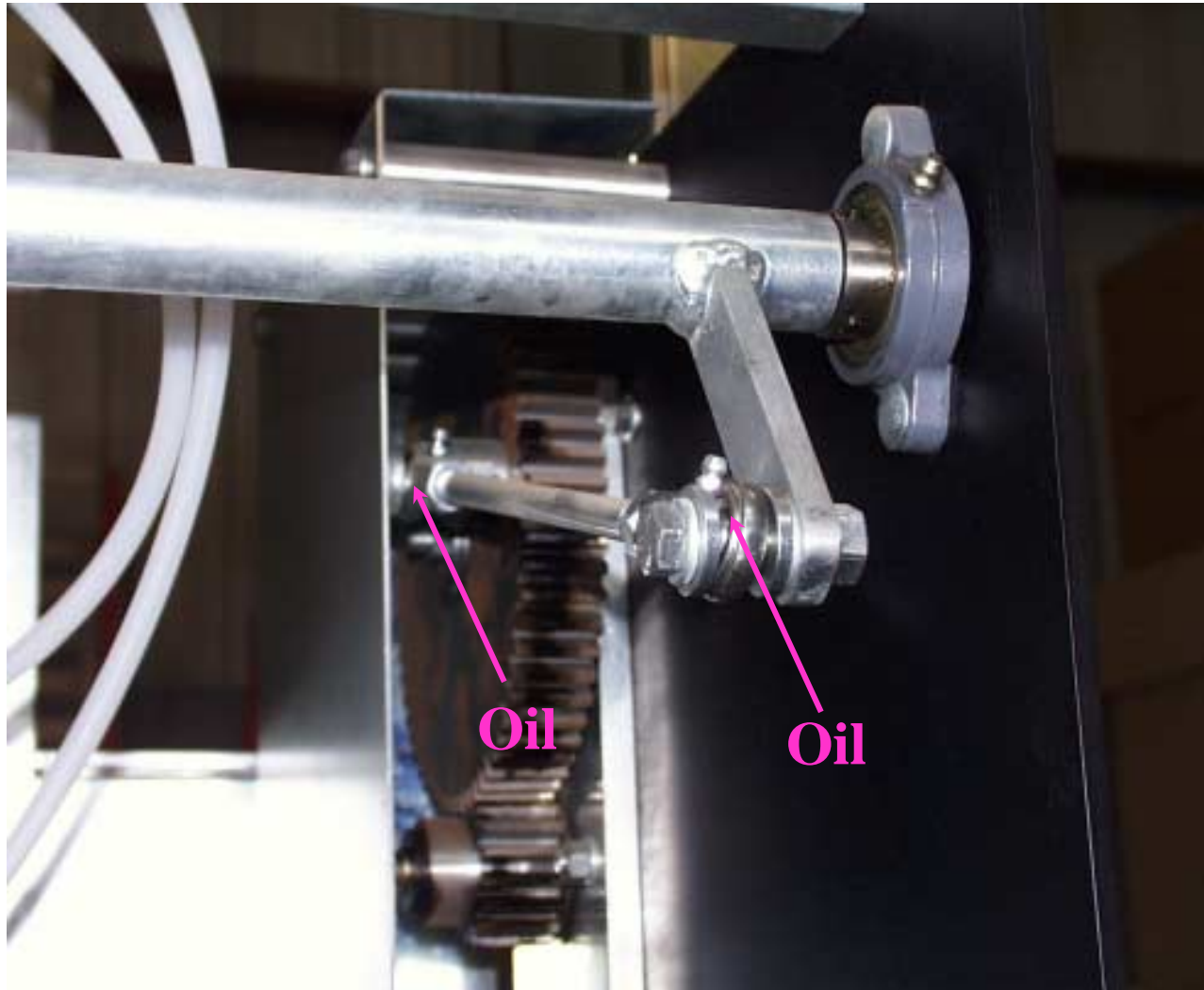
Vacuum Scissor Linkage Pivot Points



Vacuum Cup Support Tubes



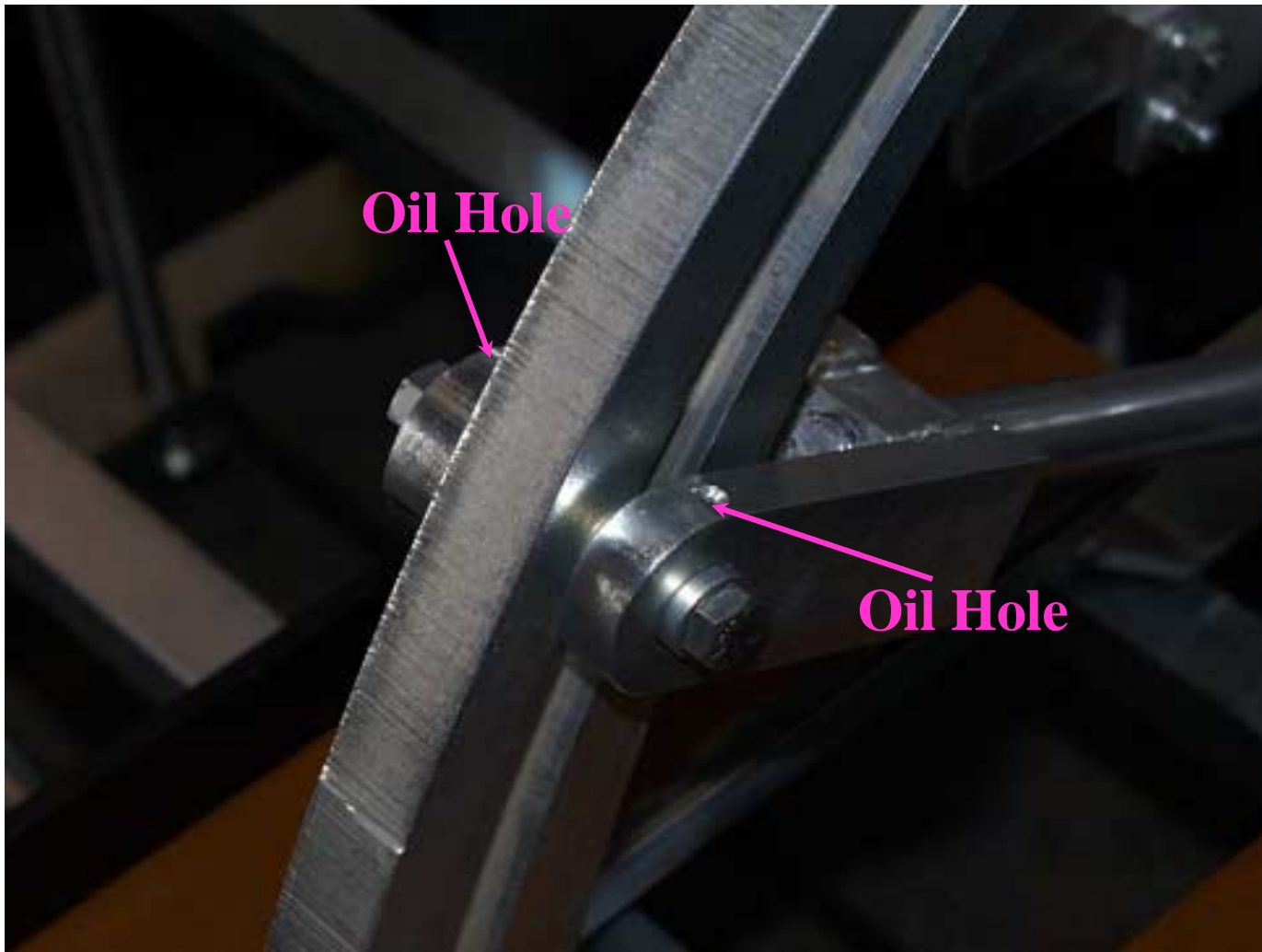
Rod Ends



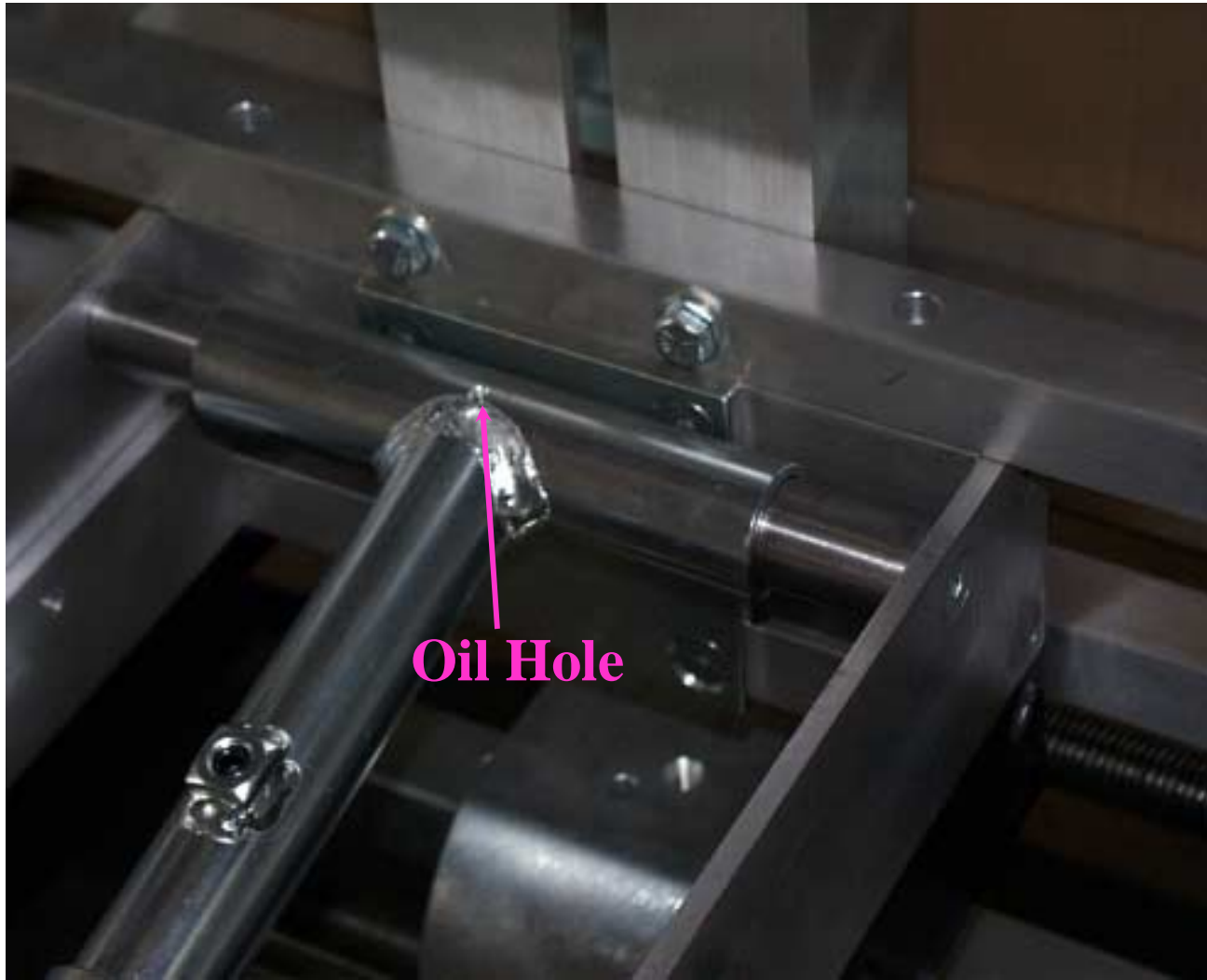
Main Gear Cam Follower



Mandrel Con Rod



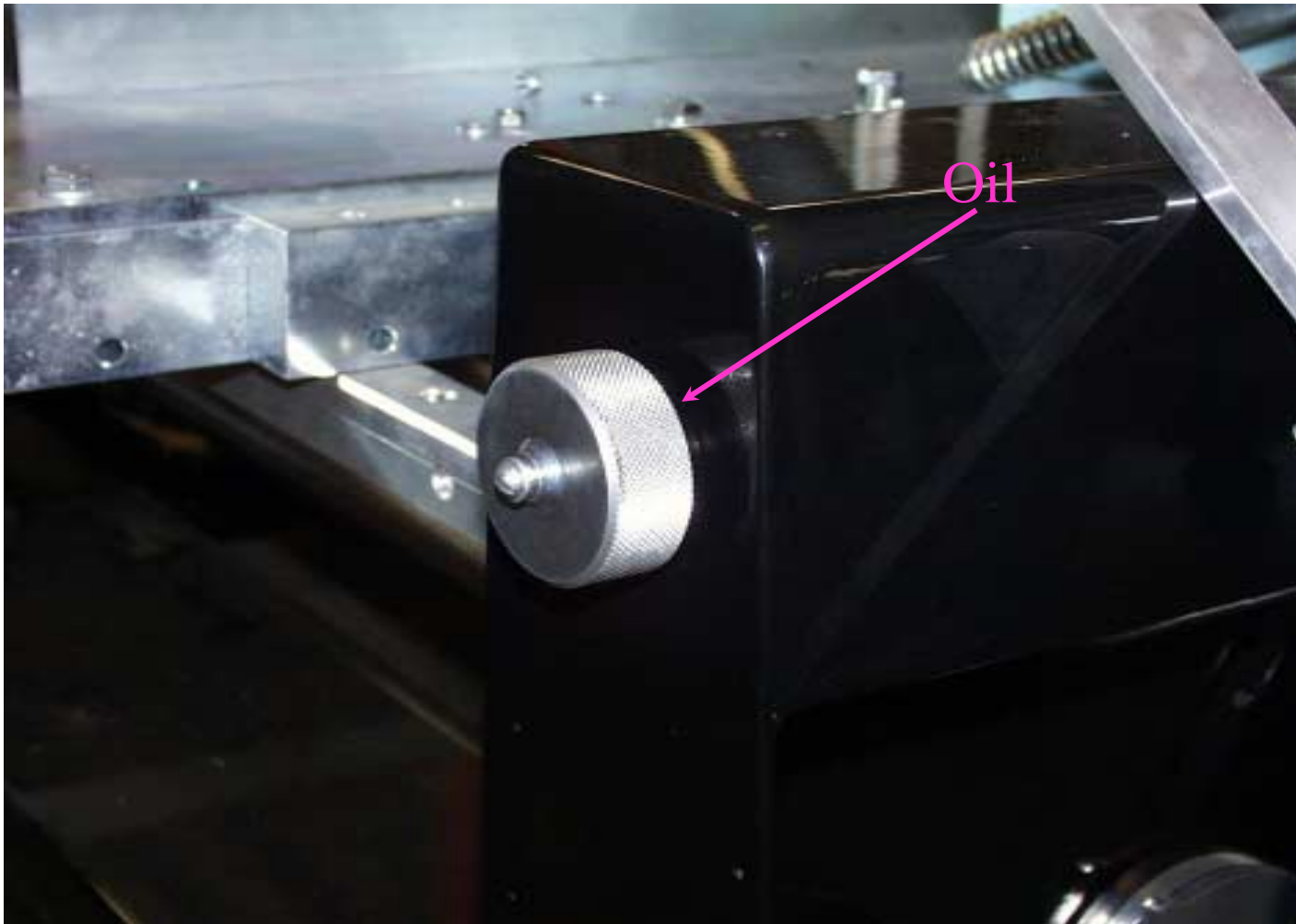
Mandrel "T" Bone



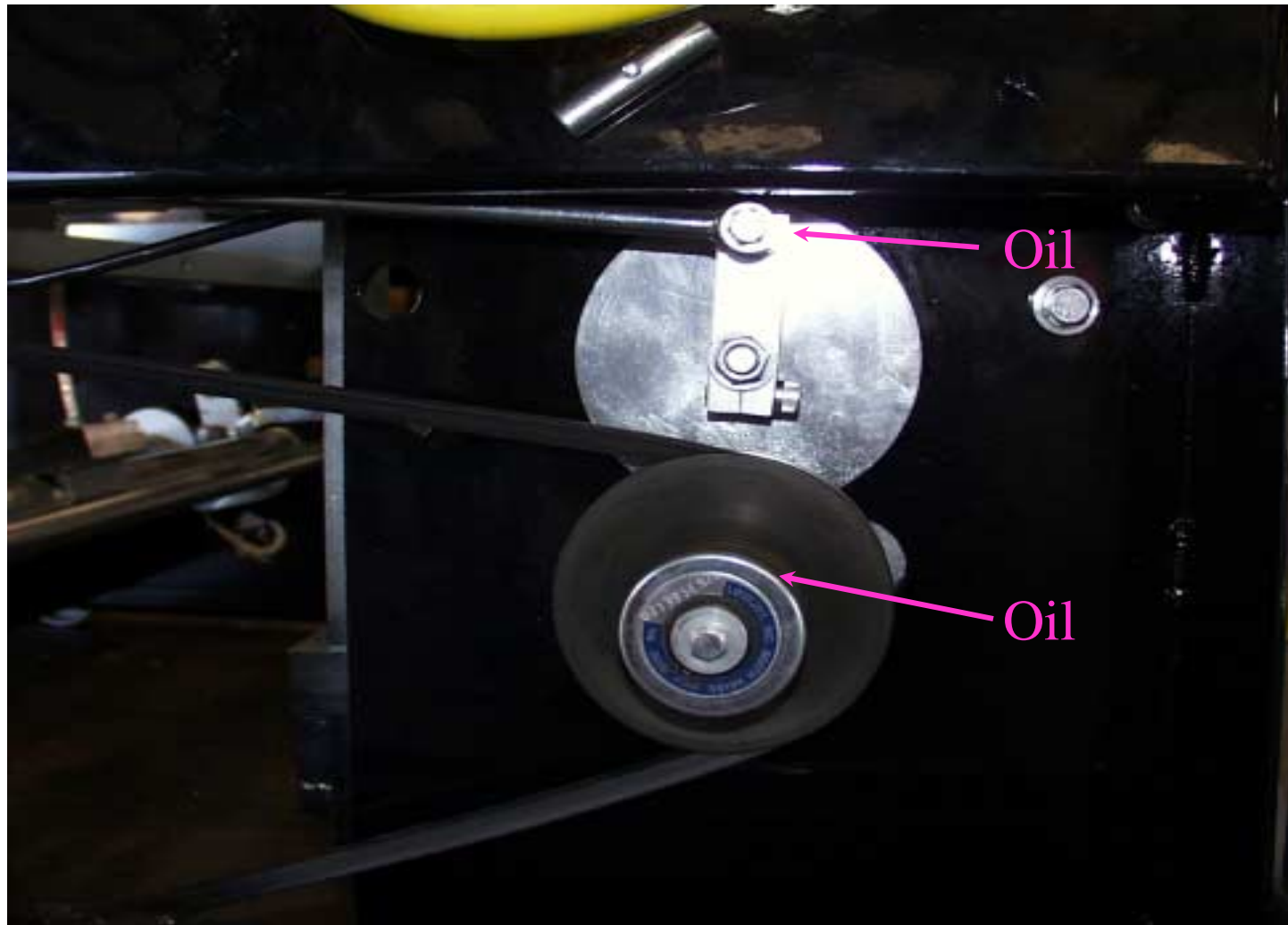
Mandrel Guides



Speed Control



Vera Pulley



Weekly Lubrication

- Main Gear Cam Track
- Drive Chain
- Compression Roller Bearings
- Feed Roll Bearings

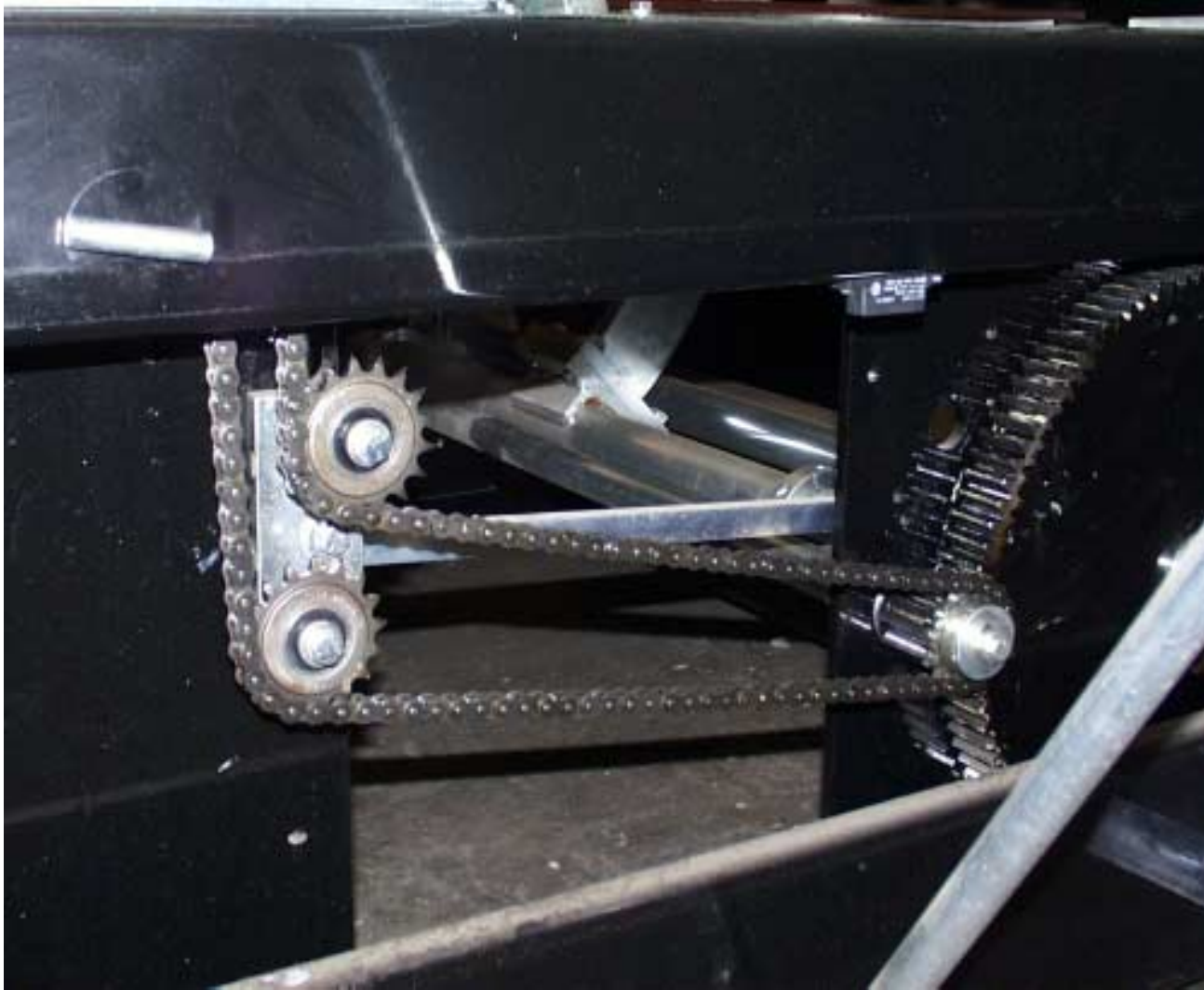
Main Gear Cam Track



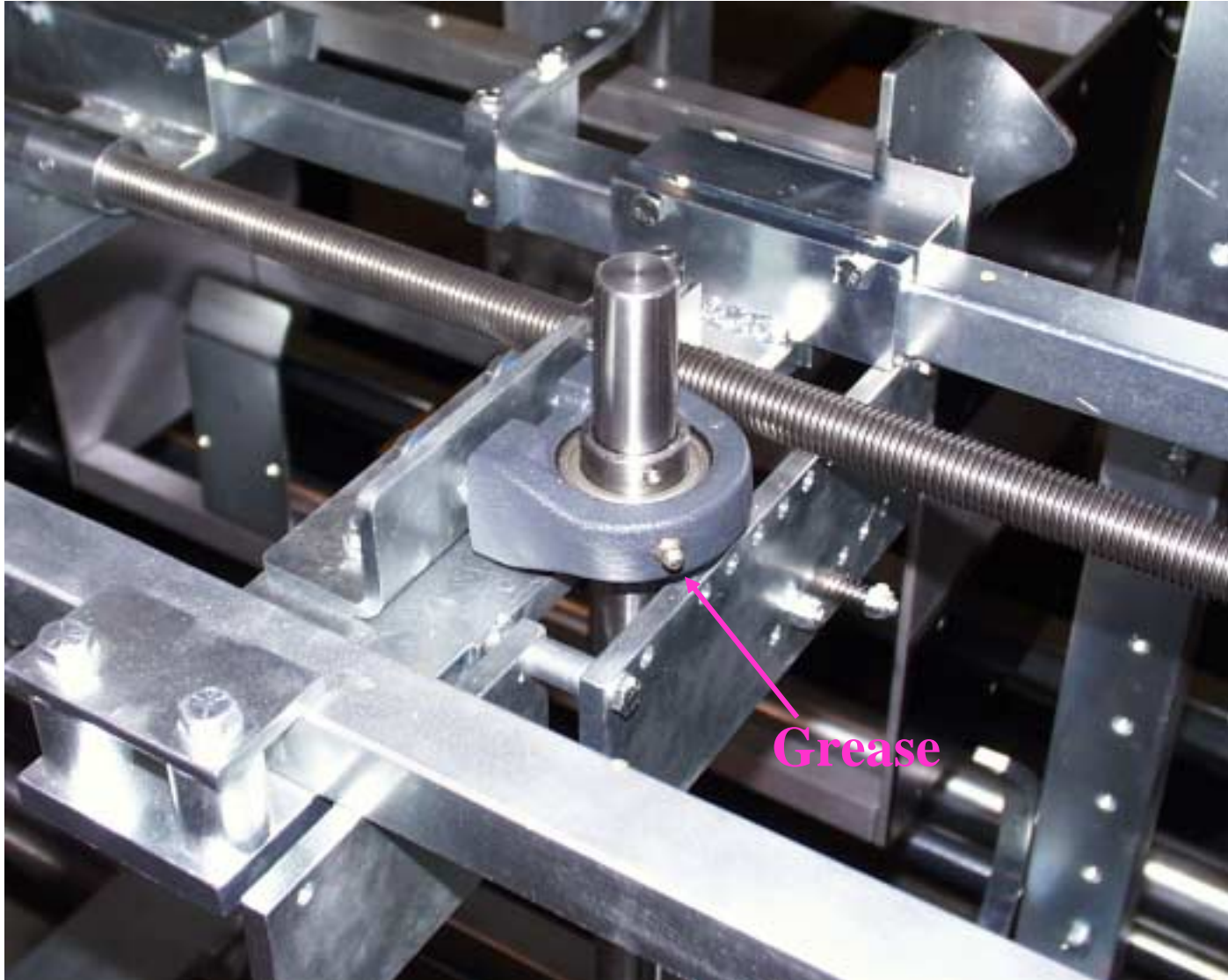


Grease

Drive Chain



Compression Roller Bearings



Feed Roll Bearings

