

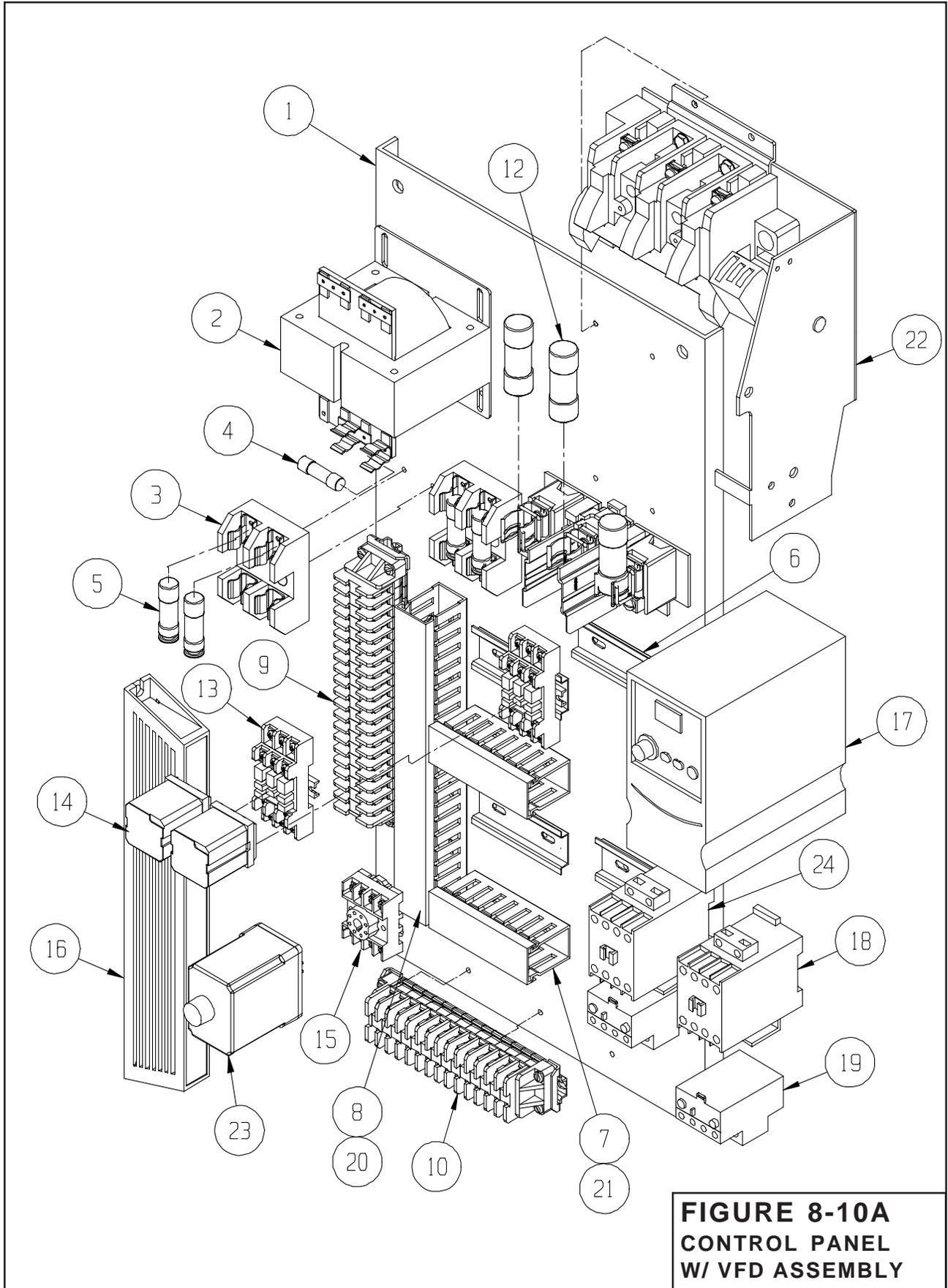
# Bliss Box Former



## FIGURE 8-10A CONTROL PANEL W/ VFD ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
1	0014903	BACK PANEL	1
2	1400601	TRANSFORMER CONTROL	1
3	1400400	FUSE BLOCK POTS	2
4	1801300	FUSE (3 AMP)	1
5	1801200	FUSE (20 AMP)	4
6	1800300	DIN RAIL (CUT 3@3 1/2")	3
7	1812300	PANDUIT BODY (CUT 2@3 7/8")	2
8	1812300	PANDUIT BODY (CUT 1@10 1/4")	1
9		SEE TERMINAL RACK A	1
10		SEE TERMINAL RACK B	1
12	1801401	FUSE (15 AMP)	3
13	1400202	SOCKET SPADE 11 PIN PLG	2
14	0401001	ICE CUBE RELAY	2
15	1400201	SOCKET SPADE 8 PIN PLG	1
16	0403000	VFD BRAKE RESISTOR (220V)	1
~	0403001	VFD BRAKE RESISTOR (440V)	1
17	0401302	VFD POWERFLEX 4 (220V)	1
~	0401301	VFD POWERFLEX 4 (440V)	1
18	0401300	VAC/DRIVE STARTER	1
19	0402000	VAC/DRIVE OVERLOAD	2
20	1812301	PANDUIT COVER (CUT 1@10 1/4")	1
21	1812301	PANDUIT COVER (CUT 2@3 7/8")	2
22	0400602	MAIN DISCONNECT SWITCH	1
23	0400401	RELAY TIME DELAY	1
24	0401300	MASTER CONTROL OVERLOAD	1

~ = Variable Part



**FIGURE 8-10A**  
**CONTROL PANEL**  
**W/ VFD ASSEMBLY**